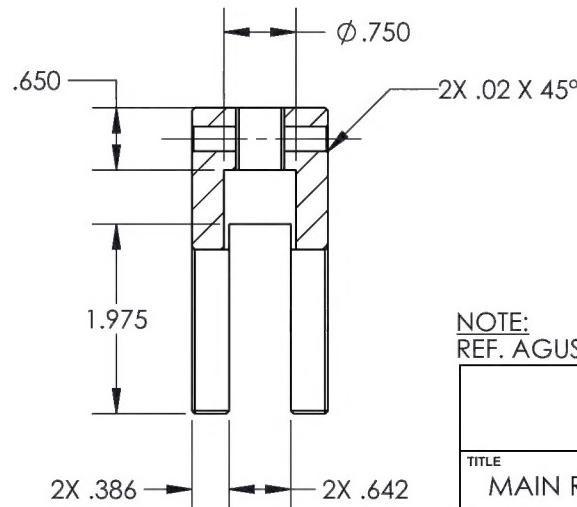
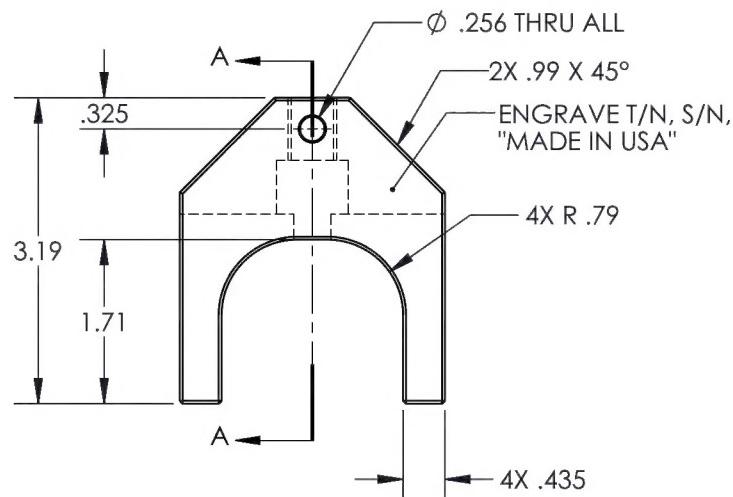
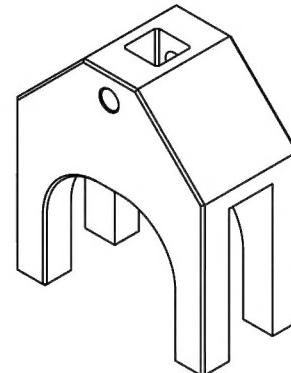
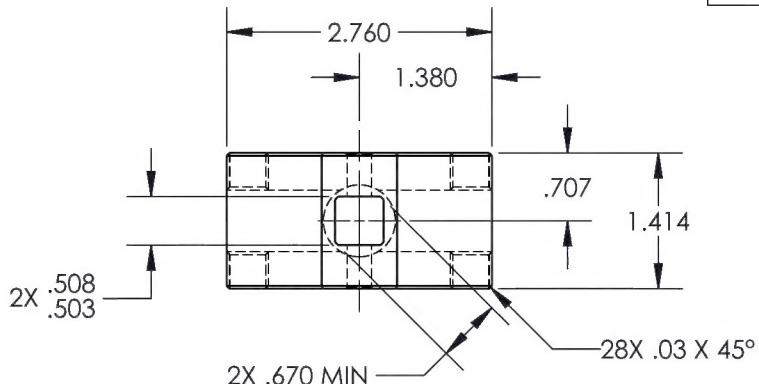


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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1		ADDED MISSING DIMENSIONS 1.975 & .642, ADDED -3G TO T/N ENGRAVE NOTE, DELETED CHAMFER FROM Ø.750 HOLE PER G.E.	11/16/2009	RJC	RW
1A	14-0216	CH'D TITLEBLOCK WAS RED BARN IS DART, UPDATED 1/2" DRIVE DIMS. CH'D FINISH SPEC WAS MIL-C-81562, TYPE I, CLASS II IS QQ-P-416F, TYPE II, CLASS II. CH'D DIMS WAS .642 IS 2X .642, WAS 4X .386 IS 2X .386. CH'D TOLERANCE ON NON-CRITICAL DIMENSIONS.	11/17/2014	DPD	JAG
2	17-0060	UPDATED TO NEW STANDARDS, CH'D FINISH WAS CAD PLATE YELLOW SPEC MIL-C-81562, TYPE I CLASS I IS ZINC PLATE SPEC ASTM B633 TYPE I, SC2.	3/17/2017	SM	JAG



SECTION A-A

FUNCTION:
USED TO REMOVE/INSTALL THE ROD END
FROM THE MAIN ROTOR DAMPER.

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	SCALE	DATE	USED ON MODEL
			1		MAIN ROTOR DAMPER ROD END WRENCH	4140/4142		1:2	1/30/2009	AW139

NOTE:
REF. AGUSTA T/N: 3G6205G05951



TITLE
MAIN ROTOR DAMPER ROD END WRENCH

DWG NO. RBW6205G05951-3G

REV 2

MAT'L 4140/4142	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES
HEAT RC 30-35	.XXX ± .005 FRACTIONS ± 1/8
TREAT	.XX ± .01 ANGLES ± 5°
FINISH ZINC PLATE	X ± .1 SURFACES = 125 ✓
SPEC ASTM B633 TYPE I SC 2	1. BREAK ALL SHARP EDGES .015 x 45° OR .015R
DRAWN BY: PERRITT	2. DIMENSIONAL LIMITS APPLY AFTER PLATING
CHECKED: DD 03/17/2017	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
OPPS APPR: AA 03/20/2017	
QA APPR: JL 03/29/2017	USED ON MODEL
APPROVED: JAG 04/03/2017	AW139

SCALE 1:2 DATE 1/30/2009 SHEET 1 OF 2